



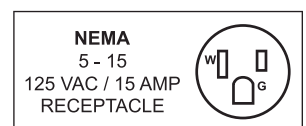
**Meat Grinder**  
**Model MG-IT-0032**  
**Item 11013**  
**Instruction Manual**



*Revised - 12/07/2022*



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# ***Table of Contents***

Model MG-IT-0032

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<b>Section</b>	<b>Page</b>
General Information -----	3 - 4
Safety and Warranty -----	4 - 6
Technical Specifications -----	6
Installation -----	6 - 7
Operation -----	7 - 8
Maintenance -----	9
Parts Breakdown -----	10 - 11
Electrical Schematics -----	12
Notes -----	13 - 14
Warranty Registration -----	15



# General Information

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Omcan Manufacturing and Distributing Company Inc., Food Machinery of America, Inc. dba Omcan and Omcan Inc. are not responsible for any harm or injury caused due to any person's improper or negligent use of this equipment. The product shall only be operated by someone over the age of 18, of sound mind, and not under the influence of any drugs or alcohol, who has been trained in the correct operation of this machine, and is wearing authorized, proper safety clothing. Any modification to the machine voids any warranty, and may cause harm to individuals using the machine or in the vicinity of the machine while in operation.

## CHECK PACKAGE UPON ARRIVAL

Upon receipt of an Omcan shipment please inspect for external damage. If no damage is evident on the external packaging, open carton to ensure all ordered items are within the box, and there is no concealed damage to the machine. If the package has suffered rough handling, bumps or damage (visible or concealed), please note it on the bill of lading before accepting the delivery and contact Omcan within 24 hours, so we may initiate a claim with the carrier. A detailed report on the extent of the damage caused to the machine must be filled out within three days, from the delivery date shown in the shipping documents. Omcan has no recourse for damaged products that were shipped collect or third party.

**Before operating any equipment, always read and familiarize yourself with all operation and safety instructions.**

Omcan would like to thank you for purchasing this machine. It's of the utmost importance to save these instructions for future reference. Also save the original box and packaging for shipping the equipment if servicing or returning of the machine is required.

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Omcan Fabrication et distribution Compañie Limité et Food Machinery d'Amérique, dba Omcan et Omcan Inc. ne sont pas responsables de tout dommage ou blessure causé du fait que toute personne ait utilisé cet équipement de façon irrégulière. Le produit ne doit être exploité que par quelqu'un de plus de 18 ans, saine d'esprit, et pas sous l'influence d'une drogue ou d'alcool, qui a été formé pour utiliser cette machine correctement, et est vêtu de vêtements de sécurité approprié. Toute modification de la machine annule toute garantie, et peut causer un préjudice à des personnes utilisant la machine ou des personnes à proximité de la machine pendant son fonctionnement.

## VÉRIFIEZ LE COLIS DÈS RÉCEPTION

Dès réception d'une expédition d'Omcan veuillez inspecter pour dommages externes. Si aucun dommage n'est visible sur l'emballage externe, ouvrez le carton afin de s'assurer que tous les éléments commandés sont dans la boîte, et il n'y a aucun dommage dissimulé à la machine. Si le colis n'a subi aucune mauvaises manipulations, de bosses ou de dommages (visible ou cachée), notez-le sur le bond de livraison avant d'accepter la livraison et contactez Omcan dans les 24 heures qui suivent, pour que nous puissions engager une réclamation auprès du transporteur. Un rapport détaillé sur l'étendue des dommages causés à la machine doit être rempli dans un délai de trois jours, à compter de la date de livraison indiquée dans les documents d'expédition. Omcan n'a aucun droit de recours pour les produits endommagés qui ont été expédiés ou cueilli par un tiers transporteur.

# General Information

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Avant d'utiliser n'importe quel équipement, toujours lire et vous familiariser avec toutes les opérations et les consignes de sécurité.

Omcan voudrais vous remercier d'avoir choisi cette machine. Il est primordial de conserver ces instructions pour une référence ultérieure. Également conservez la boîte originale et l'emballage pour l'expédition de l'équipement si l'entretien ou le retour de la machine est nécessaire.

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Omcan Empresa De Fabricacion Y Distribucion Inc. Y Maquinaria De Alimentos De America, Inc. dba Omcan y Omcan Inc. no son responsables de ningun daño o perjuicio causado por cualquier persona inadecuada o el uso descuidado de este equipo. El producto solo podra ser operado por una persona mayor de 18 años, en su sano juicio y no bajo alguna influencia de droga o alcohol, y que este ha sido entrenado en el correcto funcionamiento de esta máquina, y ésta usando ropa apropiada y autorizada. Cualquier modificación a la máquina anula la garantía y puede causar daños a las personas usando la máquina mientras esta en el funcionamiento.

## REVISE EL PAQUETE A SU LLEGADA

Tras la recepcion de un envio Omcan favor inspeccionar daños externos. Si no hay daños evidentes en el empaque exterior, Habra el carton para asegurarse que todos los articulos solicitados estén dentro de la caja y no encuentre daños ocultos en la máquina. Si el paquete ha sufrido un manejo de poco cuidado, golpes o daños (visible o oculto) por favor anote en la factura antes de aceptar la entrega y contacte Omcan dentro de las 24 horas, de modo que podamos iniciar una reclamación con la compañía. Un informe detallado sobre los daños causados a la máquina debe ser llenado en el plazo de tres días, desde la fecha de entrega que se muestra en los documentos de envío. Omcan no tiene ningun recurso por productos dañados que se enviaron a recoger por terceros.

Antes de utilizar cualquier equipo, siempre lea y familiarizarse con todas las instrucciones de funcionamiento y seguridad.

Omcan le gustaría darle las gracias por la compra de esta máquina. Es de la mayor importancia para salvar estas instrucciones para futuras consultas. Además, guarda la caja original y el embalaje para el envío del equipo si servicio técnico o devolución de la máquina que se requiere.

# Safety and Warranty

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As this machine has been specifically designed for the grinding of meat, it should not be used for different purposes. Therefore, warning is given that any improper or different use, as well as invalidating the rights of guarantee, may cause damage to the components making it impossible for the machine to perform its specific functions.

## SAFETY RECOMMENDATIONS

Read and follow these instructions before using the machine and keep them with it.

# Safety and Warranty

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- Keep the place of work tidy and clean.
- Keep children away from the meat mincer operating area.
- We recommend that the machine be installed and used by one operator only because it has not been designed to be used by several people together.
- Use the machine only for the purposes for which it has been designed.
- Utilization for purposes other than the grinding of meat, as well as invalidating the rights of guarantee, may also result in unsafe conditions.
- Do not overload the machine and take the utmost care of it.
- Before starting any processing operation, make sure that no foreign bodies are in the grinding group and that the same has been thoroughly washed.
- Any kind of operation, such as cleaning, control of the ground product, adjustment, assembling etc., should be always performed with the machine in a stop position, that is, with the switch/reversing switch positioned at 0 and the flex plug removed from the socket in order to avoid any unwanted starting of the machine at a stage different from the working stage.
- Make sure that the mains voltage and frequency match the values shown in the power unit tag and that the socket is tailored to the current absorbed by the machine (absorption is shown on the tag).
- Use only original spare parts and accessories.
- Never dip the machine into water. The appliance shall not be cleaned with a pressure washer or a water jet: it is an electric appliance.
- The plug of your socket must be properly earthed and your electric installation must be equipped with a magnetothermic switch (bipolar life-saving equipment).
- Replacement of the electric flex and electric repairs should be performed only by specialized personnel.

## DISCLAIMER

PLEASE RUN THE UNIT WITH A LIGHT, DISPOSABLE LOAD TO REMOVE ANY METAL SHAVINGS FROM THE MACHINE BEFORE FIRST USE!

**RESIDENTIAL USERS: Vendor assumes no liability for parts or labor coverage for component failure or other damages resulting from installation in non-commercial or residential applications. The right is reserved to deny shipment for residential usage; if this occurs, you will be notified as soon as possible.**

## 1 YEAR PARTS AND LABOUR BENCH WARRANTY

Within the warranty period, contact Omcan Inc. at 1-800-465-0234 to schedule a drop off to either an Omcan authorized service depot in the area, or to an Omcan Service warehouse to repair the equipment.

Unauthorized maintenance will void the warranty. Warranty covers electrical and part failures, not improper use.

Please see <https://omcan.com/disclaimer> for complete info.

# Safety and Warranty

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## WARNING:

The packaging components are classified as normal solid urban waste and can therefore be disposed of without difficulty.

In any case, for suitable recycling, we suggest disposing of the products separately (differentiated waste) according to the current norms.

**DO NOT DISCARD ANY PACKAGING MATERIALS IN THE ENVIRONMENT!**

# Technical Specifications

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<b>Model</b>	<b>MG-IT-0032</b>
<b>Power</b>	1.5 HP
<b>Motor Size</b>	1100 W
<b>RPM</b>	110
<b>Throat Opening</b>	2" / 51mm approx
<b>Electrical</b>	110V / 60Hz / 1
<b>Weight</b>	77 lbs. / 34.9 kgs.
<b>Packaging Weight</b>	80 lbs. / 36.3 kgs.
<b>Dimensions</b>	22.4" x 11" x 17" / 570 x 279 x 432mm
<b>Packaging Dimensions</b>	30" x 20" x 24" / 762 x 508 x 610mm
<b>Item Number</b>	11013

# Installation

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## MAIN CHARACTERISTICS OF THE TOOLS WHICH CAN BE INSTALLED IN THE MACHINE

The machine is supplied with a plate - each hole of which has a diameter of 6/8 mm. To perform different processing operations, however, it is possible to fit in plates with holes having a smaller diameter compared with the plate supplied by the manufacturing company without modifying the functional characteristics of the machine.

# Installation

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## SETTING UP THE MACHINE

- Fit the body into its seat in the motor assembly after partially unscrewing the hand wheel. Make sure that the body has been fitted with the meat-supply opening turned up and that it has been driven into its seat up to the end; lock into place by turning the hand wheel to the end without forcing the locking position too much.
- If the body has been properly assembled, it cannot be taken out or revolve in its seat.
- Fit horizontally the screw in the body on the side of the grooved shaft driving it on the bush (a component placed inside the body).
- At this stage, if necessary, slightly rotate the screw so that the insertion of the clutch into the motor drive will be made easier.
- Fit in sequence in the pin with the square dragging part jutting out from the screw: the grinding blade with the cutting edge facing outside, and the perforated plate with the fat side facing the cutting edge of the blade. When fitting in the blade, make sure that the square dragging part is properly inserted.
- Check if the outside notch in the plate is positioned in connection with the special fastening tooth placed on the body so that the plate cannot revolve once it has been fitted in the body.
- Lock into position by screwing the threaded crown on the corresponding thread in the body; do not force the locking position with any tool. Locking effected manually is enough.
- After making sure that the motor switch is at 0, you can plug in.
- The machine is now ready to work and you can start it by putting the motor switch/reversing switch to position 1.
- Then load the meat to be processed on the hopper and feed it into the opening. Do this operation exclusively by means of the pusher, but never by hand.

## Operation

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The machine consists of two main parts:

- A power unit or motor assembly, whose function is to supply motion, is equipped with an electric motor with start/stop switch and power flex, drive and base to rest the machine on the workbench. Except for extraordinary maintenance, which should be carried out only by the manufacturing company, no other action needs to be taken. The only operations to be performed should be those connected with the instructions for use.
- A processing unit must be connected with the motor assembly in order to carry on its function.

## PRELIMINARY OPERATIONS

Get the power unit ready by resting it on the workbench, then take the meat mincer body assembly to pieces by completely unscrewing the threaded crown, then draw out perforated plate, grinding blade, and screw from the body. We recommend that all the components described at this stage, also including presser and feed hopper, should be carefully washed and dried. The motor assembly must not be washed.

**IMPORTANT:** As the meat feeding opening in the body has been intentionally designed to prevent the

# Operation

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introduction of the upper limbs into a potentially dangerous area. By no reason should it be modified or tampered with, the operator's safety could be at hazard.

It is a good rule not to use the machine when it is empty to avoid useless wear of the cutting group. Therefore, we recommend to stop the machine by means of the switch whenever the meat processing operation must be stopped.

In case a foreign body, such as bones, skins, etc., should cause the machine to stop suddenly, the correct procedure to be followed is the following:

## **For models with switch/reversing switch:**

- Set the switch /reversing switch at 0 (stop).
- Set the reversing switch at 2 position for a very short time (1 or 2 seconds) providing to the loosening by the reverse rotation of the worm.
- Reset the reversing switch at 0 position to stop the rotation.
- Disconnect the plug from the main supply.
- Disconnect the grinding group from the motor assembly.
- Remove, in sequence, crown, plate, blade, and screw.
- Remove the unwanted material from the inside of the meat mincer.

## **For models with switch:**

- Set the switch at 0 (stop).
- Disconnect the plug from the main supply.
- Disconnect the grinding group from the motor assembly.
- Remove, in sequence, crown, plate, blade, and screw.
- Remove the unwanted material from the inside of the meat mincer.

## **ACCIDENTAL STOPPING**

If the machine stops accidentally during the processing operation, before investigating the reasons for this failure, it is necessary to stop at once the supply of electric current to the motor by setting the switch at 0. The electric flex should be disconnected from the socket.

After that:

- If the stop is caused by lack of electric current supply due to a failure in the electricity network, do not reconnect the machine to the socket until normal conditions have been restored in the network.
- If the stop is due to overstress, disassemble the cutting unit after removing it from the motor assembly and then eliminate the reasons for the stoppage.
- In case the inconvenience is due to reasons connected with the power unit, contact the dealer to arrange for the machine to be checked, if necessary, by the manufacturer.



## DISASSEMBLING AND CLEANING

At the end of each processing operation, it is good to disconnect the plug from the socket prior to performing any disassembling or cleaning operation after stopping the machine by means of its switch/reversing switch. DO NOT pull the electric flex to unplug.

To remove the body from the power unit (or motor assembly), it is sufficient to loosen the hand wheel by a few turns and extract the processing unit sliding it horizontally from its seat.

By acting in contrary sequence, compared with the assembling operation, it is possible to separate the components and then perform the cleaning, washing and drying operations.

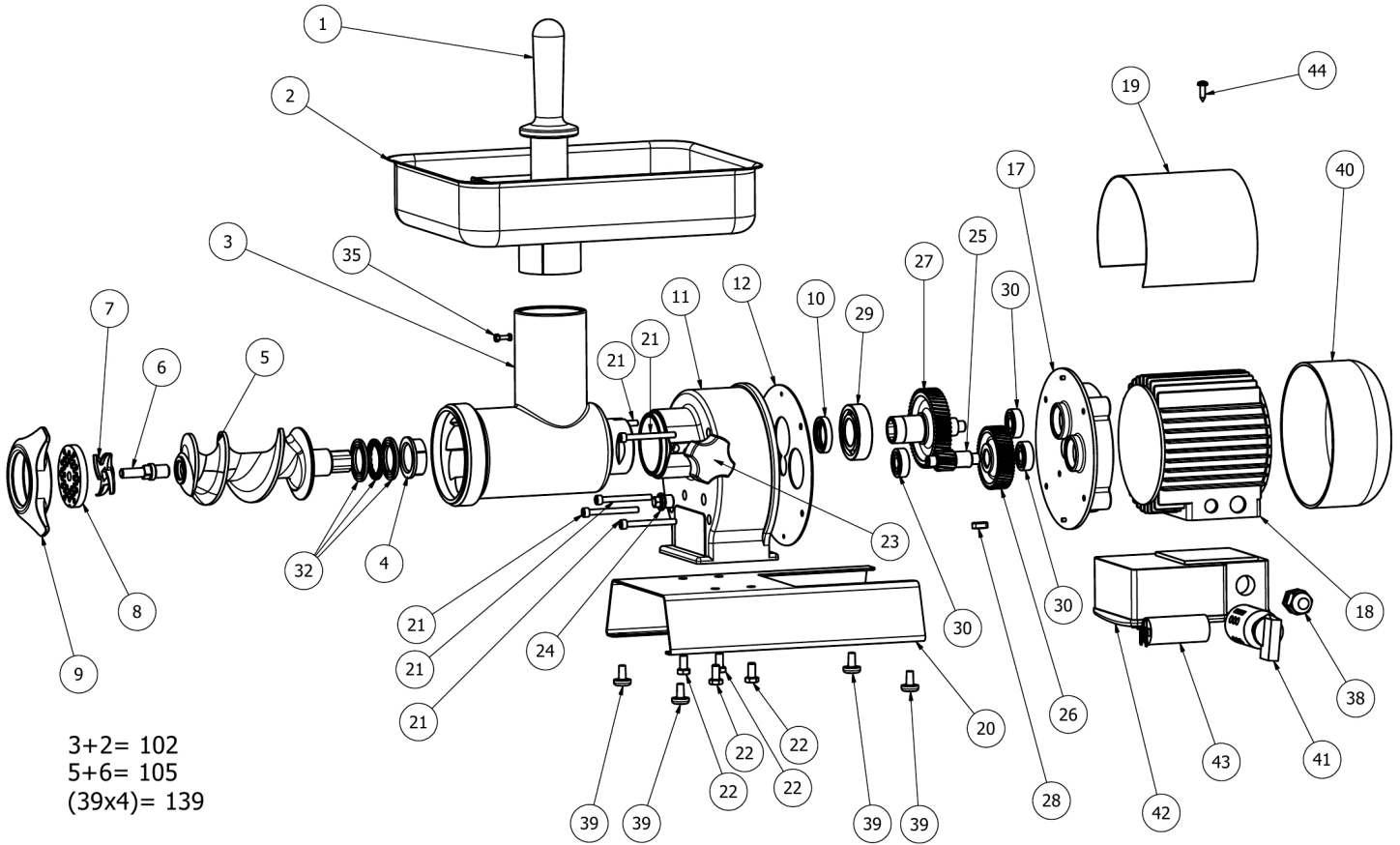
- To wash, use only water (hot if possible) and neutral detergent for crockery.
- When cleaning, never use acid or caustic products.
- In order to maintain your meat mincer in perfect conditions for very long time, it is good to dry it accurately (mainly its processing unit) after any operation of cleaning and washing.
- If not using the grinder for a long period of time, a cast iron surface light lubrication will help to maintain the working group in perfect conditions.

## CLEANING THE GRINDER

- Parts which are subject to wear mainly include the cutting elements, in this case the blade and the perforated plate.
- The condition of these components should be checked regularly, and sharpening of the same, if necessary, should be done by competent personnel. These parts must be replaced when it is necessary.
- Every now and then, check the conditions of bush placed between the screw and the body. In case of abnormal wear, it should also be replaced to avoid possible damage to other parts of the machine.
- It is advisable to use original spare parts made by the manufacturing company to avoid any inconvenience due to different manufacturing characteristics.
- In the order of spare parts, the model, the series number indicated on the label of motor group (and on the conformity declaration) and the reference letter of the part must be specified.
- For models with gears operating in oil bath, follow these notes carefully:
- The oil supplied is MOBILGEAR 636 (Viscosity cSt 40° C 636; Viscosity cSt 100° C 37,1 ISO 680).
- A change every 300 working hours with the same oil or with similar (of the same viscosity) oils for reduction units is recommended.

# Parts Breakdown

Model MG-IT-0032 11013



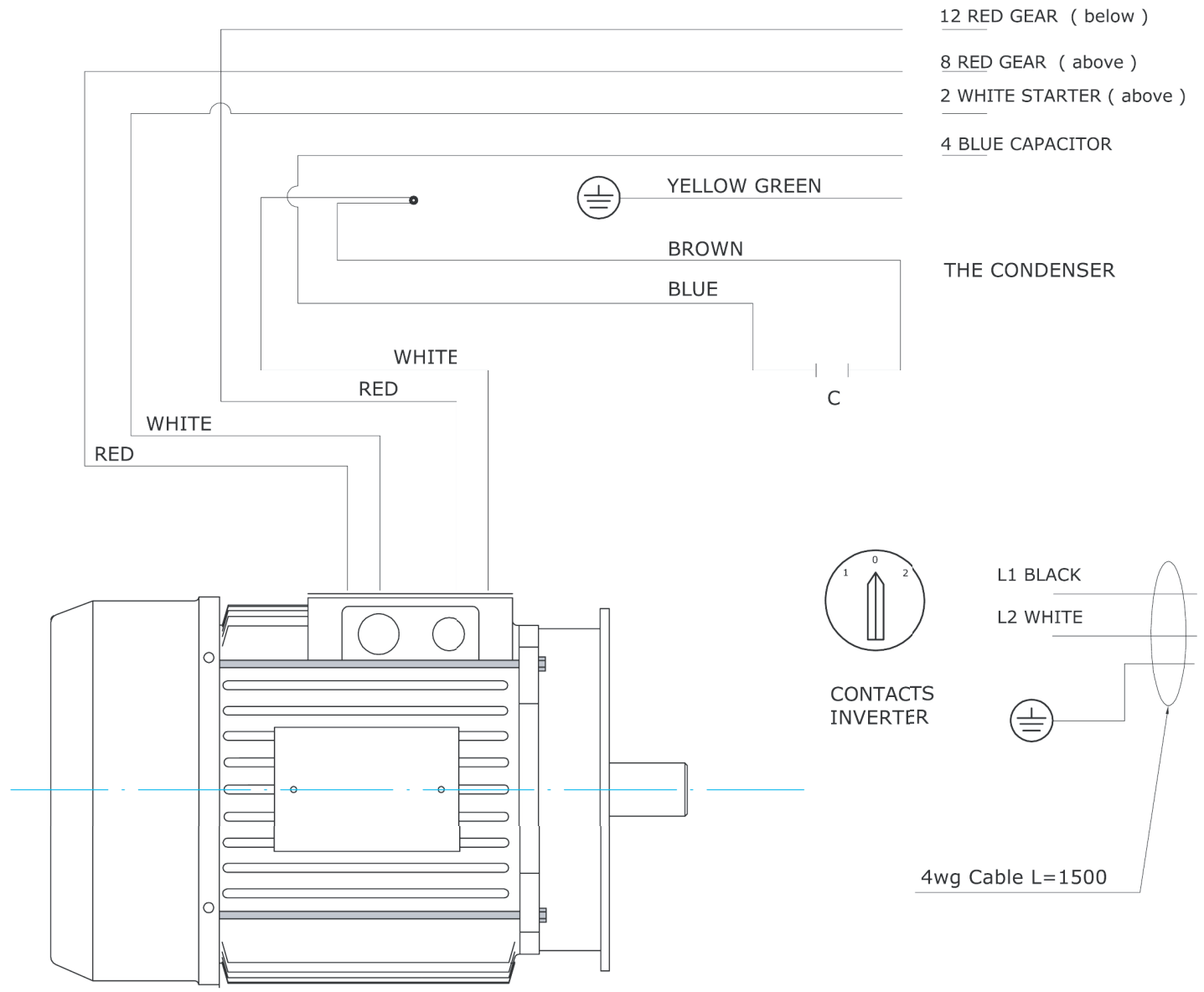
# Parts Breakdown

## Model MG-IT-0032 11013

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
15241	Plunger for 11013	1	69314	Base for 11013	20	69320	Worm Bearings for 11013	32
17785	Hopper for 11013	2	15239	Hand Wheel for 11013	23	15225	Fan Cover MEC 80x03702N for 11013	40
69309	Bush for Body for 11013	4	15238	Oil Site Glass for 11013	24	39460	Switch for 11013	41
18650	Worm Pin for 11013	6	69316	Toothed Pinion 120RPM for 11013	25	69324	Switch Box for 11013	42
69310	Screw Ring for 11013	9	69317	Toothed Wheel for 11013	26	69325	Capacitor 220V/50Hz for 11013	43
69311	Sealing Ring for 11013	10	69318	Toothed Shaft Hexagonal Connection 120RPM for 11013	27	69308	Body with Hopper for 11013	102
77490	Reduction Unit Case for 11013	11	69319	Key for 11013	28	45083	Worm / Auger with Hexagonal Pin for 11013	105
69312	Motor / Motor-Reducer Gasket for 11013	12	AG592	Bearing 6206 30x62x16 (for Alu Reduction Unit) for 11013	29	69321	Set of 4 Feet for 11013	139
69313	Stainless Steel Motor Cover for 11013	19	AK398	Bearing for 11013	30	69326	Motor Fan for 11013	

# Electrical Schematics

Model MG-IT-0032 11013



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# Warranty Registration

Thank you for purchasing an Omcan product. To register your warranty for this product, complete the information below, tear off the card at the perforation and then send to the address specified below. You can also register online by visiting:

Merci d'avoir acheté un produit Omcan. Pour enregistrer votre garantie pour ce produit, complétez les informations ci-dessous, détachez la carte au niveau de la perforation, puis l'envoyer à l'adresse spécifiée ci-dessous. Vous pouvez également vous inscrire en ligne en visitant:

Gracias por comprar un producto Omcan usted. Para registrar su garantía para este producto, complete la información a continuación, cortar la tarjeta en la perforación y luego enviarlo a la dirección indicada a continuación. También puede registrarse en línea en:

<https://omcan.com/warranty-registration/>

For mailing in Canada

Pour postale au Canada

Por correo en Canadá

**OMCAN**

PRODUCT WARRANTY REGISTRATION

3115 Pepper Mill Court,

Mississauga, Ontario

Canada, L5L 4X5

For mailing in the US

Pour diffusion aux États-Unis

Por correo en los EE.UU.

**OMCAN**

PRODUCT WARRANTY REGISTRATION

4450 Witmer Industrial Estates, Unit 4,

Niagara Falls, New York

USA, 14305

*or email to: [service@omcan.com](mailto:service@omcan.com)*



Purchaser's Information

Name: \_\_\_\_\_

Address: \_\_\_\_\_

City: \_\_\_\_\_ Province or State: \_\_\_\_\_ Postal or Zip: \_\_\_\_\_

Country: \_\_\_\_\_

Dealer from which Purchased: \_\_\_\_\_

Dealer City: \_\_\_\_\_ Dealer Province or State: \_\_\_\_\_

Invoice: \_\_\_\_\_

Model Name: \_\_\_\_\_ Model Number: \_\_\_\_\_

Machine Description: \_\_\_\_\_

Date of Purchase (MM/DD/YYYY): \_\_\_\_\_

Would you like to extend the warranty?  Yes  No

Company Name: \_\_\_\_\_

Telephone: \_\_\_\_\_

Email Address: \_\_\_\_\_

Type of Company:

Restaurant  Bakery  Deli

Butcher  Supermarket  Caterer

Institution (*specify*): \_\_\_\_\_

Other (*specify*): \_\_\_\_\_

Serial Number: \_\_\_\_\_

Date of Installation (MM/DD/YYYY): \_\_\_\_\_

**Thank you for choosing Omcan | Merci d'avoir choisi Omcan | Gracias por elegir Omcan**



Since 1951 Omcan has grown to become a leading distributor of equipment and supplies to the North American food service industry. Our success over these many years can be attributed to our commitment to strengthen and develop new and existing relationships with our valued customers and manufacturers. Today with partners in North America, Europe, Asia and South America, we continually work to improve and grow the company. We strive to offer customers exceptional value through our qualified local sales and service representatives who provide convenient access to over 6,500 globally sourced products.

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Depuis 1951 Omcan a grandi pour devenir un des “leaders” de la distribution des équipements et matériel pour l’industrie des services alimentaires en Amérique du Nord. Notre succès au cours de ces nombreuses années peut être attribué à notre engagement à renforcer et à développer de nouvelles et existantes relations avec nos clients et les fabricants de valeur. Aujourd’hui avec des partenaires en Amérique du Nord, Europe, Asie et Amérique du Sud, nous travaillons continuellement à améliorer et développer l’entreprise. Nous nous efforçons d’offrir à nos clients une valeur exceptionnelle grâce à nos ventes locales qualifiées et des représentants de service qui offrent un accès facile à plus de 6500 produits provenant du monde entier.

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Desde 1951 Omcan ha crecido hasta convertirse en un líder en la distribución de equipos y suministros de alimentos en América del Norte industria de servicios. Nuestro éxito en estos años se puede atribuir a nuestro compromiso de fortalecer y desarrollar nuevas relaciones existentes con nuestros valiosos clientes y fabricantes. Hoy con socios de América del Norte, Europa, Asia y América del Sur, que trabajan continuamente para mejorar y crecer la empresa. Nos esforzamos por ofrecer a nuestros clientes valor excepcional a través de nuestro local de ventas y representantes de los servicios que proporcionan un fácil acceso a más de 6,500 productos con origen a nivel mundial.

